

IN THE CLAIMS:

Please amend Claims 1-4 and 7 as follows.

1. (Currently Amended) An injection-molded product formed in accordance with injection molding by mixing a foaming agent in a molding resin material, wherein

the injection-molded product is formed by molding using a mold having a heat insulating material at least on a surface of a cavity thereof forward in a moving direction of a portion where the molding resin material molten and injected for forming the molded product has an injection speed of ~~at least~~ 1.5 m/sec to 2,000 m/sec in the cavity of the mold.

2. (Currently Amended) The product according to claim 1, ~~characterized by being molded by using a mold in which~~ wherein the heat insulating material is formed around a gate on the surface of the cavity of the mold.

3. (Currently Amended) The product according to claim 1, ~~characterized by being molded by using a mold in which~~ wherein the heat insulating material has a thickness of 0.07 mm to 0.15 mm.

4. (Currently Amended) A mold for injection molding, for forming, by molding, an injection-molded product by mixing a foaming agent in a molding resin material and injecting the foaming-agent-mixed molding resin material, wherein

the mold for injection molding has a heat insulating material at least on a surface of a cavity thereof forward in a moving direction of a portion where the molding resin material molten and injected for forming the molded product has an injection speed of ~~at least~~ 1.5 m/sec to 2,000 m/sec in the cavity of the mold.

5. (Original) The mold according to claim 4, wherein the heat insulating layer is formed around a gate on the surface of the cavity of the mold.

6. (Original) The mold according to claim 4, wherein the heat insulating material has a thickness of 0.07 mm to 0.15 mm.

7. (Currently Amended) An injection molding method of forming, by molding, an injection-molded product by mixing a foaming agent in a molding resin material and injecting the foaming-agent-mixed molding resin material, wherein

molding is performed by using a mold having a heat insulating material at least on a surface of a cavity thereof forward in a moving direction of a portion where the molding resin material molten and injected for forming the molded product has an injection speed of ~~at least~~ 1.5 m/sec to 2,000 m/sec in the cavity of the mold.

8. (Original) The method according to claim 7, wherein molding is performed by using a mold in which the heat insulating layer is formed around a gate on the surface of the cavity of the mold.

9. (Original) The method according to claim 7, wherein molding is performed by using a mold in which the heat insulating material has a thickness of 0.07 mm to 0.15 mm.